

Date: Thursday, 21/08/2008 5:12:55 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SQUARE TUBE	
Job Number	: 41559		Part Number	: PB6743001143	
Estimate Number	: 13422		Drawing Number	: B6743001 P.22	
P.O. Number	:		Project Number	: N/A	
This Issue	: 21/08/2008 S.O. No. :		Drawing Revision	: B1	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 18/09/2008 Qty: 36 Um: Each	
Previous Run	: 40604				
Written By	:				
Checked & Approved By	: <u>JULIE LECOCQ</u>				
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6TS1000W125	6061T6 SQ TUBE 1.00 x 1.00 x .125w
		Comment: Qty.: 1.5309 f(s)/Unit Total : 55.1124 f(s) 6061T6 SQ TUBE 1.00X.125 batch: <u>SM109105</u> SP 08.09.10 40x.
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to lenght as per dwg 2- make a 0.090" chamfer on the 58.5 degree end only 3- deburr SP 08.09.11 40x.
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP S 08.09.11 40x. write
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		Comment: CONVENTIONAL MILLING MACHINE 1- drill holes as per dwg 2- deburr SP 08.09.11 40x.
5.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP S 08.09.11 40x. locente

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:12:55 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE TUBE

Job Number: 41559

Part Number: PB6743001143

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location:

PT

Socality

coated



08/09/15 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

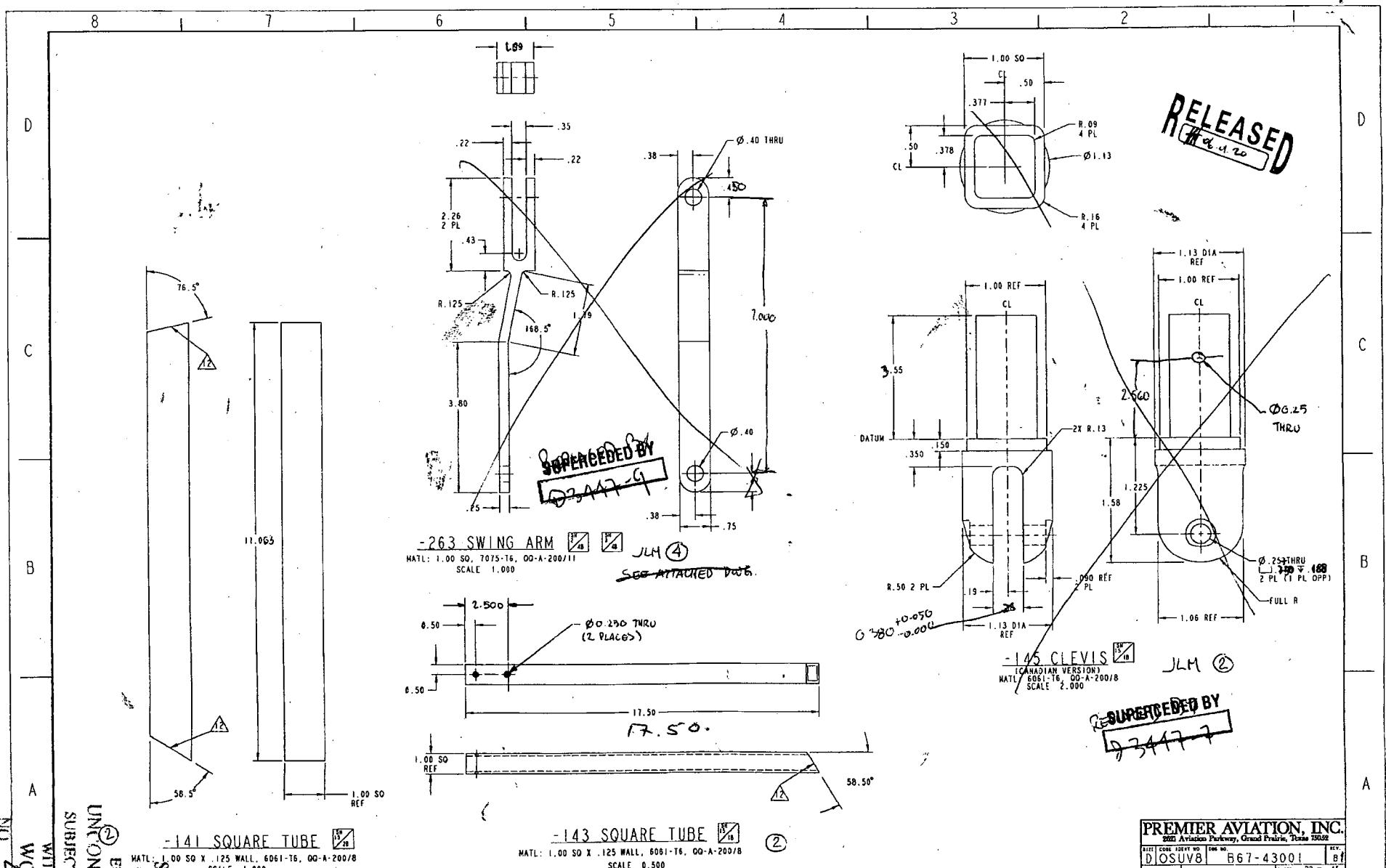
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



UNCONTROLLED COPY
NO. 4155
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
RETURN TO
ENGINEERING
SHOP COPY

PREMIER AVIATION, INC.
2221 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE: 1007 NO. 567-43001 REV. B
DATE: 06/01/01

ORIGINAL